



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D206-651-041
Job Sheet 186067



Part No: D206-651-041

Job Qty: 6 ea

Part Name: 206 A/B Ground Handling Wheel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/9/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D206-651 REV B, D2690 REV B2 IPP Rev: F 02.08.14 Re-format KJ IPP Rev: G Removed Purchasing 07-03-21 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	6 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Small Fab-4		6	NOV 13 2018
110	Small Fab	6 pcs	11/23/18	11/23/18	0.00	1.04	Small Fab-1		9-89	DAS 38
120	QC	6 pcs	11/23/18	11/23/18	0.00	0.00	QC5		0.00	NOV 21 2018
130	Packaging	6 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-1		5-365	NOV 21 2018
135	DC	6 pcs	11/23/18	11/23/18	0.00	0.00	DC		0.00	NOV 21 2018
140	QC21-FG	6 Ea	11/23/18	11/23/18	0.00	0.00	QC21		0.00	NOV 21 2018

Part Op 110 - 1-Cut two cable CBL-1240 per assembly (10.75" each) Remove 2.25" of sleeve from each end of cable CBL-1240
Descriptions: 2-Crimp CBL-460 onto CBL-1240 to make (2) D2690-8 as per Dwg D2690. (Leave one end open) 3-Install Lanyard D2690-8 (from open end) into pin D2711 a

130 - Identify and pack for shipping as per PPP D206-651-041 CHG001

135 - Photocopy bluefile & type labels per PPP D206-651-041 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	11.2800 ft (1.88 ea)	90-Start up Operation	5032661
CBL-460	Loop Sleeve	24 Ea (4 ea)	90-Start up Operation	5119332
D2692	Spring Pin Clip	6 Ea (1 ea)	90-Start up Operation	F91240
D2711	Lock Pin	6 Ea (1 ea)	90-Start up Operation	F93657
MS21042L3	Nut	12 Ea (2 ea)	90-Start up Operation	5094592
MS27039-1-08	Screw	12 Ea (2 ea)	90-Start up Operation	5104017
NAS1149D0363J	Washer	24 Ea (4 ea)	90-Start up Operation	5095293

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CBL-1240	11	302	0
	CBL-460	24	313	0
	D2692	6	154	0
	D2711	6	73	0
	MS21042L3	12	2,015	0
	MS27039-1-08	12	380	0
	NAS1149D0363J	24	2,133	0



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Container No: S127463



Part: D206-651-041

Job No: 186067

Serial No/Batch: S127463

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/13/18

Part Specifications
Specifications could not be found.

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D206-651-041
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Part No: D206-651-041

Job Qty: 2 ea

Part Name: 206 A/B Ground Handling Wheel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/9/18

Job Tracking No:

Due Date: 11/23/18

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Description:

Note: DWG D206-651 REV B, D2690 REV B2 IPP Rev: F 02.08.14 Re-format KJ IPP Rev: G Removed Purchasing 07-03-21 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/23/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	2 pcs		11/23/18	0.00	0.35	Small Fab-1		
120	QC	2 pcs		11/23/18	0.00	0.00	QC5		
130	Packaging	2 pcs		11/23/18	0.00	0.00	Packaging3-1		
135	DC	2 pcs		11/23/18	0.00	0.00	DC		
140	QC21-FG	2 Ea		11/23/18	0.00	0.00	QC21		

Part Op 110 - 1-Cut two cable CBL-1240 per assembly (10.75" each) Remove 2.25" of sleeve from each end of cable CBL-1240
Descriptions: 2-Crimp CBL-460 onto CBL-1240 to make (2) D2690-8 as per Dwg D2690. (Leave one end open) 3-Install Lanyard

D2690-8 (from open end) into pin D2711 a

130 - Identify and pack for shipping as per PPP D206-651-041 CHG001

135 - Photocopy bluefile & type labels per PPP D206-651-041 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	3.7600 ft (1.88 ea)	90-Start up Operation	
CBL-460	Loop Sleeve	8 Ea (4 ea)	90-Start up Operation	
D2692	Spring Pin Clip	2 Ea (1 ea)	90-Start up Operation	
D2711	Lock Pin	2 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	4 Ea (2 ea)	90-Start up Operation	
MS27039-1-08	Screw	4 Ea (2 ea)	90-Start up Operation	
NAS1149D0363J	Washer	8 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CBL-1240	4	302	0
	CBL-460	8	313	0
	D2692	2	154	0
	D2711	2	73	0
	MS21042L3	4	2,035	0
	MS27039-1-08	4	380	0
	NAS1149D0363J	8	2,153	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																							
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval																																																			
Description Work Order Deviation				Disposition				Completed By																																																			
								Lead hand / Supervisor Approval Verification																																																			
								QC / QA Coordinator Approval																																																			
Root Cause		FAULT CATEGORY																																																									
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :																																																									
Misidentified ☐	Past Due ☐																																																										

Part Specifications

Specifications could not be found.

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER :			